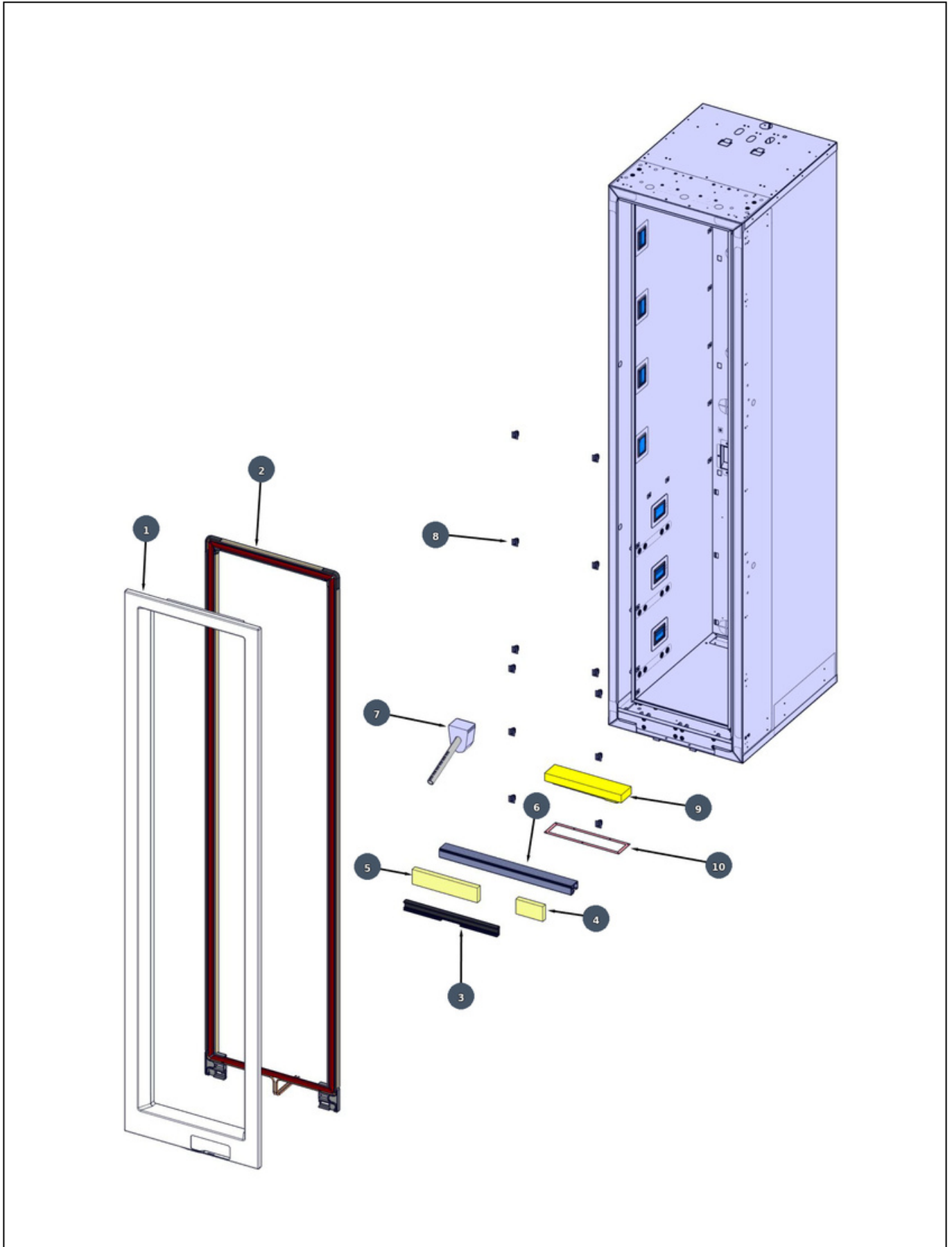


FFI7180WR20

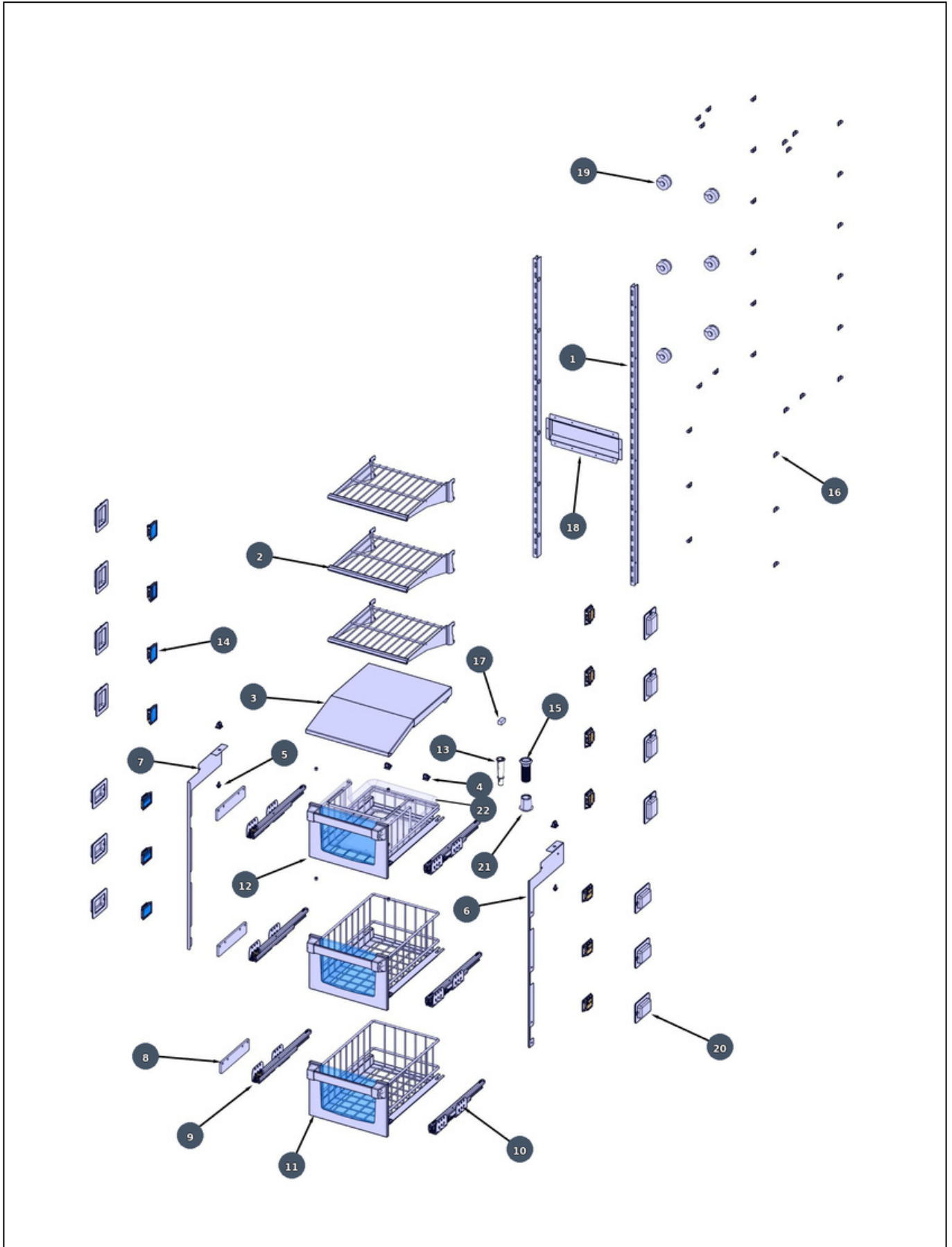
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RH Cab View



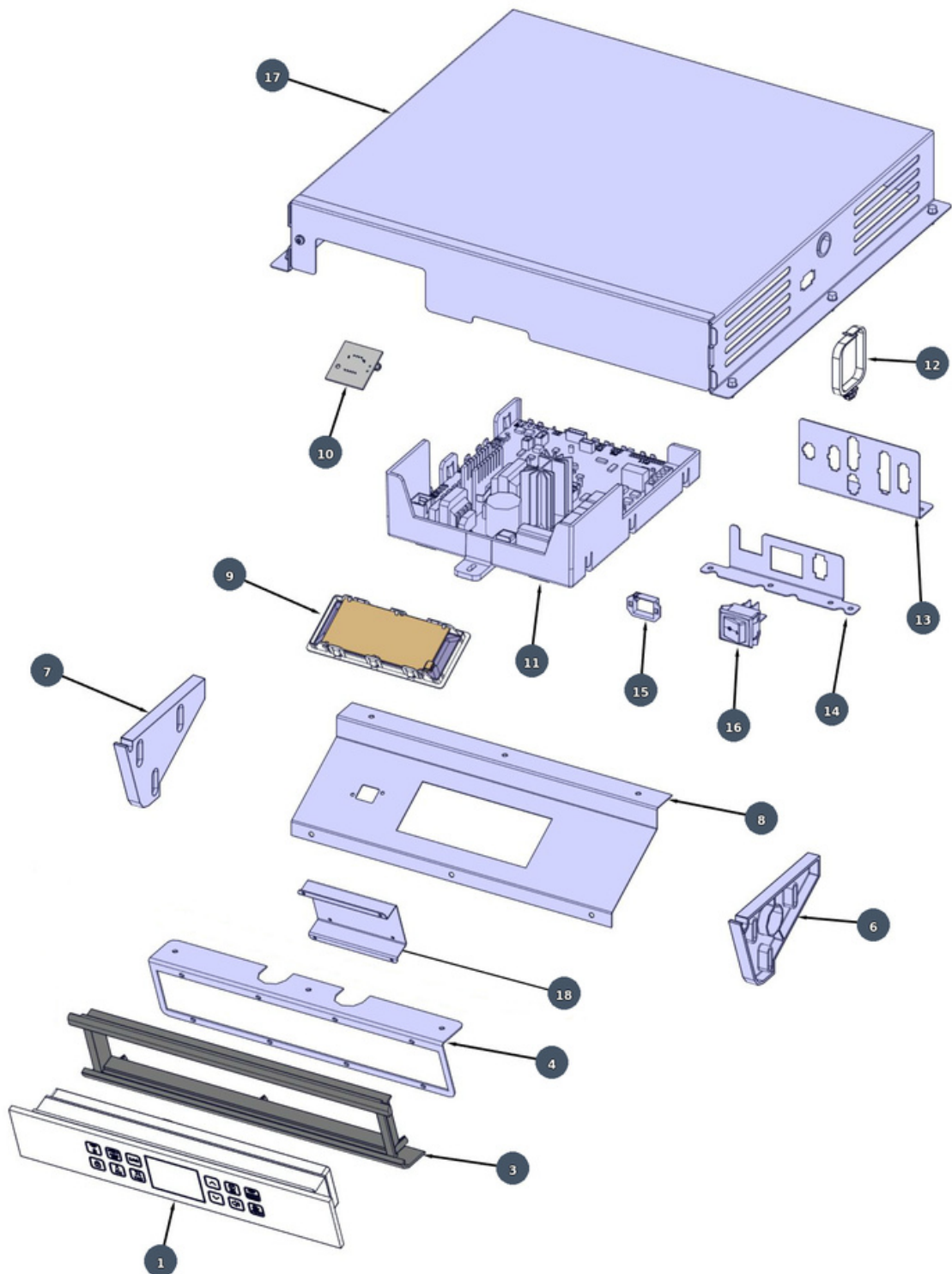
Item	Part No.	Name	Qty	Uom	NOTES
1	060064-000	BREAKER FRAME ASSY, RH, 18" COLUMN 7 SERIES	1	EA	None
2	060061-000	MAGNETS & EXTRUSIONS, ASM, 18"	1	EA	None
3	060056-000	MAGNET, EXTRUSION, BTM, 18"	1	EA	None
4	061231-000	INSULATION, FOAM, HINGE SIDE, COLUMN, 18" AF 7 SERIES	1	EA	None
5	061223-000	INSULATION, FOAM, BOTTOM HINGE, COLUMN, 18" AF 7 SERIES	1	EA	None
6	060062-000	BTM, SUPPORT, EXTRUSION, 18"	1	EA	None
7	061278-000	FILL TUBE ASSEMBLY	1	EA	None
8	PD950013	LATCH PANEL ACCESS	4	EA	None
9	061716-000	SUMP, INSR, 18" AF 7 SERIES	1	EA	None
10	060575-000	GASKET, SUMP, 18" AF 7 SERIES	1	EA	None

RH Interior Shelving



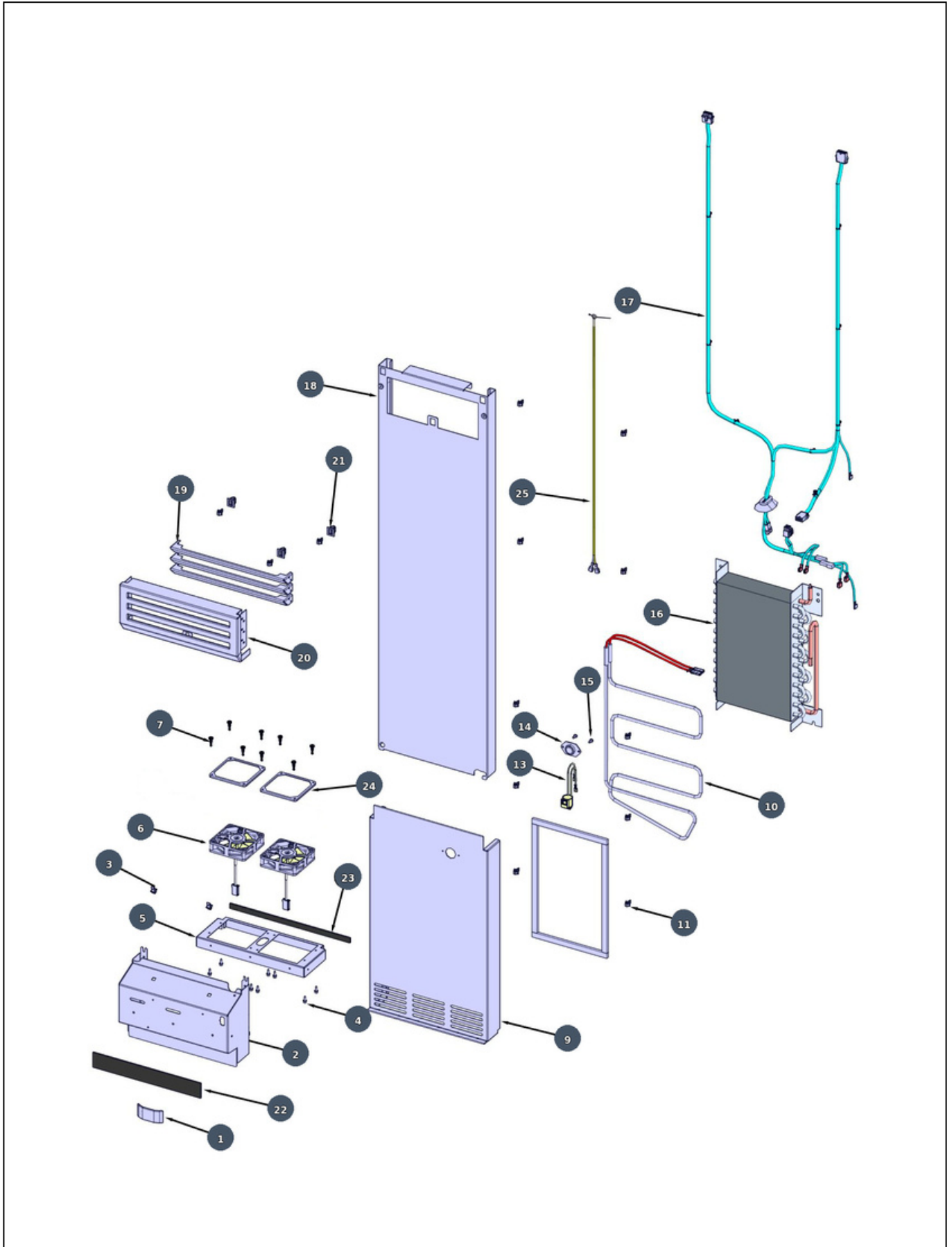
Item	Part No.	Name	Qty	Uom	NOTES
1	071771-006	LADDER, COLUMN	2	EA	None
2	084715-000	ASM, SHELF, WIRE COLUMN 18" AF 7 SERIES	4	EA	None
3	064312-000	COVER, ICE MAKER, 18" AF COLUMN 7 SERIES	1	EA	UNI::ORDER 4 OF PD950012 AND 4 OF PD950013 WHEN REPLACING THIS PART
4	PD950013	LATCH PANEL ACCESS	4	EA	None
5	PD950012	STRIKE PANEL ACCESS	4	EA	None
6	069585-006	BRKT, EXTND, IM COVER, HNG SIDE, RH, AF COLUMN 7 SERIES	1	EA	None
7	069587-006	BRKT, EXTND, IM COVER, HDL SIDE, RH, AF COLUMN 7 SERIES	1	EA	None
8	067299-000	SPACER, SLIDE, CRISPER, SD, HINGE	3	EA	None
9	072399-000	SLIDE, DWR, FZ/RF, LH	3	EA	None
10	072400-000	SLIDE, DWR, FZ/RF, RH	3	EA	None
11	060280-000	DWR, ASM, COLUMN 18" AF 7 SERIES	2	EA	None
12	064308-000	DWR, IM, ASM, 18" AF 7 SERIES	3	EA	None
13	060576-000	STANDOFF, SUMP, COLUMN 7 SERIES	1	EA	None
14	042764-000	LED LIGHT, 3-POINT	14	EA	None
15	064984-000	HEAT EXCHANGER PASS THROUGH	1	EA	None
16	010553-000	METAL,SCREW, ANCHOR	38	EA	None
17	A3189333	GASKET FOAM 1"X.5"X.5"	38	EA	None
18	067023-000	LNR, OFS, FAN, COLUMN 18AF 7 SERIES	1	EA	None
19	029429-000	SPACER, MEATSAVOR	6	EA	None
20	046358-000	LED CUP ASSY (3)	14	EA	UNI::NON-SERVICEABLE
21	PK930321	TUNNEL AIR AF AR 30 36	1	EA	None
22	064581-000	COLUMN ICE BIN, ASM	1	EA	None

RH Control



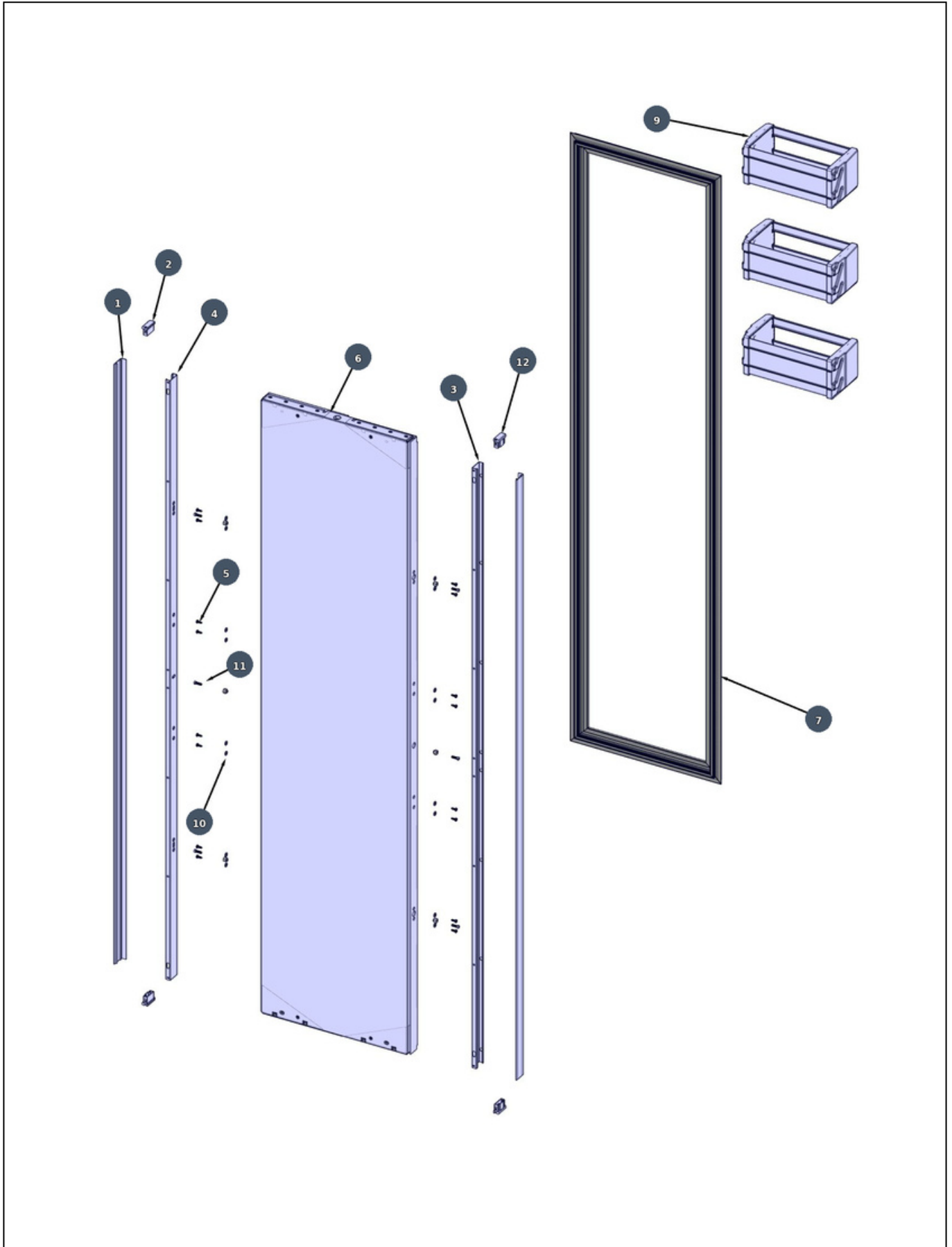
Item	Part No.	Name	Qty	Uom	NOTES
1	060754-501	UI, MAIN CONTROL , ASM, 18" AF 7 SERIES	1	EA	None
3	060286-000	HSG, TOP UI, COLUMN 18, 7 SERIES	1	EA	None
4	060289-000	BRACKET, HSG, TOP, UI, 18"7 SERIES	1	EA	None
6	053541-000	ENDCAP, HOUSING, TOP UI, RIGHT	1	EA	None
7	053520-000	ENDCAP, HOUSING, TOP UI, LEFT	1	EA	None
8	060287-000	BACK PANEL, TOP UI, 18" 7 SERIES	1	EA	None
9	042766-000	LED LIGHT, 8-POINT	2	EA	None
10	059487-000	USB, PCB, GND, REF 7 SERIES	1	EA	None
11	070487-000	7 SERIES COLUMN BOARD KIT	1	EA	None
12	061164-000	SADDLE, LARGE	1	EA	None
13	063501-000	BRKT, PNL, MT, CON, COLUMN 7 SERIES	1	EA	None
14	063683-000	BRKT, ON/OFF SW, COLUMN 7 SERIES	1	EA	None
15	059774-000	SADDLE, EDGE, LOCKING	1	EA	None
16	PE950149	SWITCH POWER	1	EA	None
17	063609-000	COVER, TOP, ASSY, COLUMN 7 SERIES	1	EA	None
18	067873-000	BRKT, MOUNT, BREAK OUT, UPPER UI 7 SERIES	1	EA	None
NI	069491-000	BRKT, DIVERTER, AIR, LH, 18" AF 7 SERIES	1	EA	None
NI	069493-000	BRKT, DIVERTER, AIR, RH, 18" AF 7 SERIES	1	EA	None

Rear Interior



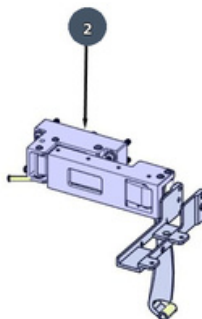
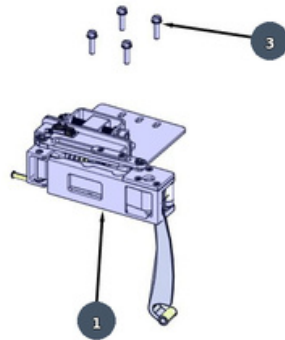
Item	Part No.	Name	Qty	Uom	NOTES
1	050844-000	COVER, THERMISTOR, FF	1	EA	None
2	066231-000	SPRT, ICMKR, COLUMN 18" AF 7 SERIES	1	EA	UNI::ORDER 4 OF PD950012 WHEN REPLACING THIS PART
NI	073348-000	BRKT, HARN, GROMMET	1	EA	None
3	PD950012	STRIKE PANEL ACCESS	4	EA	None
4	PD020194	SCR, HEX SRTD WSHR HD, #8-18 X 1/2	8	EA	None
5	067018-000	BRKT, SPRT, FAN, COLUMN 18AF 7 SERIES	1	EA	None
6	066310-000	FAN, EVAP, FZ, COLUMN 7 SERIES ASSY	2	EA	None
7	007301-000	GROMMET,RUBBER	8	EA	None
9	060485-000	BOTTOM, EVAP, COVER, 18" 7 SERIES	1	EA	UNI::ORDER 6 OF PD950012 WHEN REPLACING THIS PART
10	064579-601	HTR, FZ, DFRT, 115V, 18" AF, 7 SERIES	1	EA	None
11	PD950012	STRIKE PANEL ACCESS	4	EA	None
13	059650-000	THERMOSTAT, SNAP ACTION, 75 OPEN, 45 CLOSE	1	EA	None
14	C8983701	THERMISTOR	1	EA	None
15	PD920161	SCR 8-16 PLASTITE PNP 3/8 S	2	EA	None
16	072970-000	EVAP, COLUMN 18 AF, 7 SERIES, ECOAT	1	EA	None
17	066905-000	HARN, VFI7, INNER LINER	1	EA	None
18	060313-000	EVAP, COVER, 18" 7 SERIES	1	EA	UNI::ORDER 6 OF PD950012 AND 3 OF PD950013 WHEN REPLACING THIS PART
19	060394-000	LOUVER, FAN, COVER, 18" 7 SERIES	3	EA	None
20	060393-000	FAN, COVER, 18" 7 SERIES	1	EA	UNI::ORDER 3 OF PD950012 WHEN REPLACING THIS PART
21	PD950013	LATCH PANEL ACCESS	4	EA	None
22	068296-000	FOAM, BLACK, 1.5" X 10.941" X .125"	1	EA	None
23	068300-000	FOAM, BLACK, 1" x 13" x .125"	1	EA	None
24	056228-000	LARGE GASKET FAN MOUNT AR 36 30	2	EA	None
25	079272-000	THERMISTOR KIT	1	EA	None
NI	068304-000	FOAM, BLACK, 16" X 10" X.125"	1	EA	None

RH Door



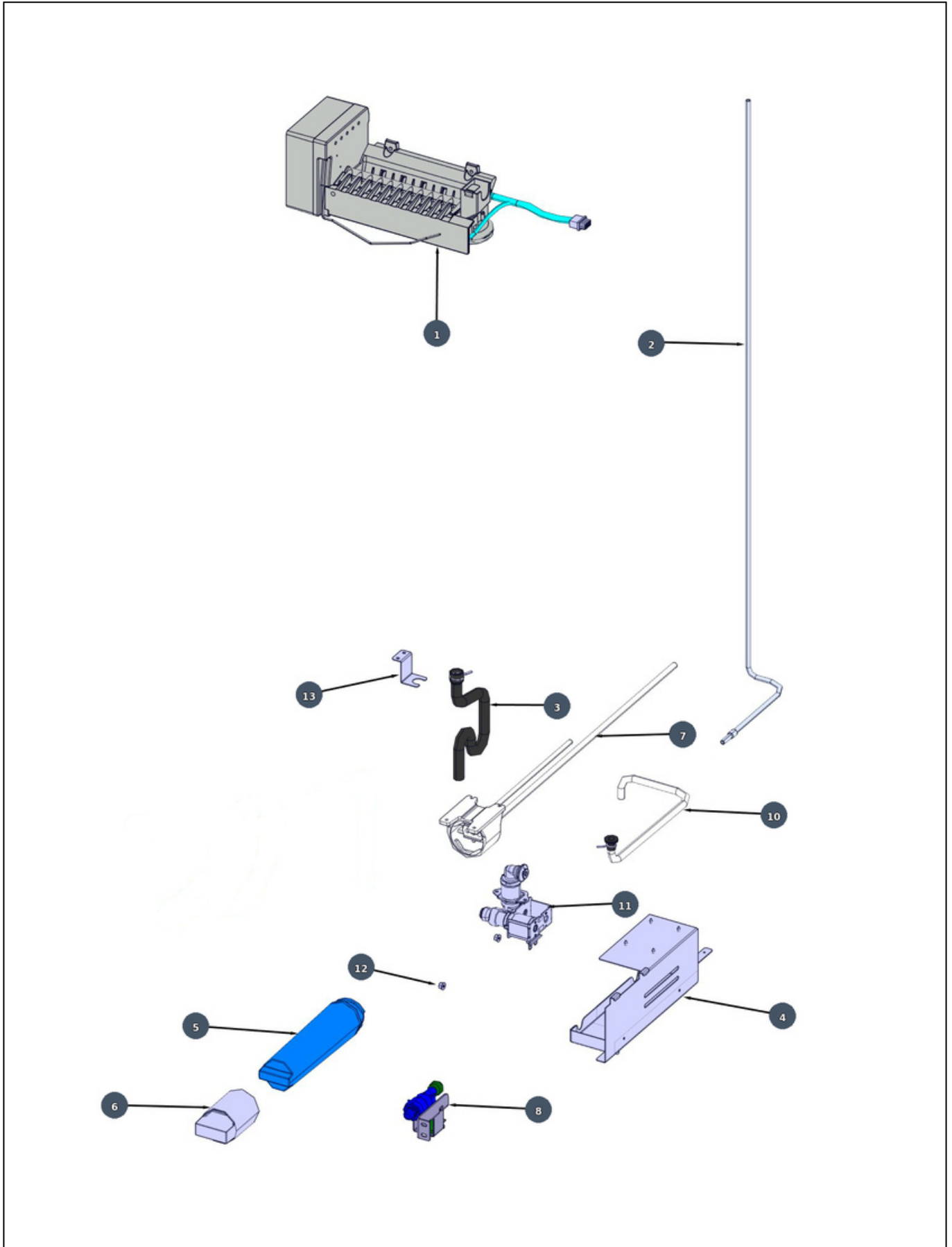
Item	Part No.	Name	Qty	Uom	NOTES
1	061295-000	COVER, CHNL, TRIM, DOOR, COLUMNS 7 SERIES	2	EA	
2	062095-000	CAP, END, DOOR TRIM	2	EA	
3	061293-000	C CHANNEL, EXTR, DOOR, R, COLUMNS 7 SERIES	1	EA	
4	061294-000	C CHANNEL, EXTR, DOOR, L, COLUMNS 7 SERIES	1	EA	
5	062978-000	FASTENER, SCR, 8-15 X 1/2 TORX ROUND HEAD ZPS	20	EA	
6	060352-000	DOOR, FOAMED, RH, 18" 7 SERIES	1	EA	
7	061696-000	GSKT, DOOR, ASSY, 18 COLUMN, 7 SERIES	1	EA	
9	061013-000	DOOR, BIN, ASM, 18" 7 SERIES	3	EA	
10	058854-000	WASHER, DOORS, CHANNELS, BM 7 SERIES	20	EA	
11	054858-000	ECCENTRIC, SPACER, SCREW, ASSEMBLY	6	EA	
12	062115-000	CAP, END, DOOR TRIM, RH	2	EA	
NI	073424-000	KIT, HDW, INSTL ASSY - 7 SERIES REFRIGERATORS	1	EA	

RH Hinge



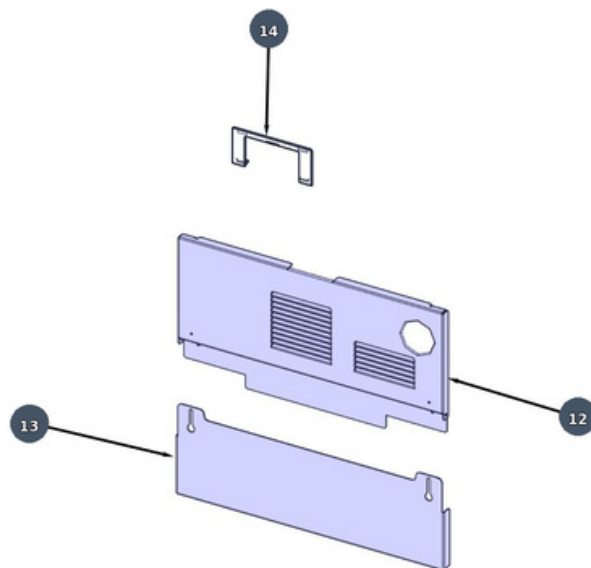
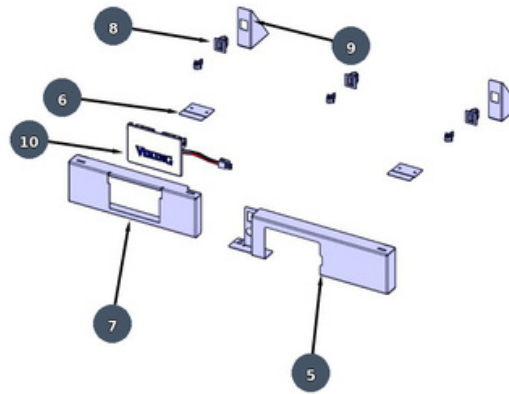
Item	Part No.	Name	Qty	Uom	NOTES
1	057884-000	TOP HINGE, RH ASM, BM 7 SERIES	1	EA	None
NI	058225-000	FF, DOOR SWITCH, BM 7 SERIES	1	EA	None
2	057885-000	BOTTOM HINGE, RH ASM, BM 7 SERIES	1	EA	None
3	000570-000	FASTENER, BOLT, 1/4-20 IHXWS 1" S ZN SER	4	EA	Test

Water System



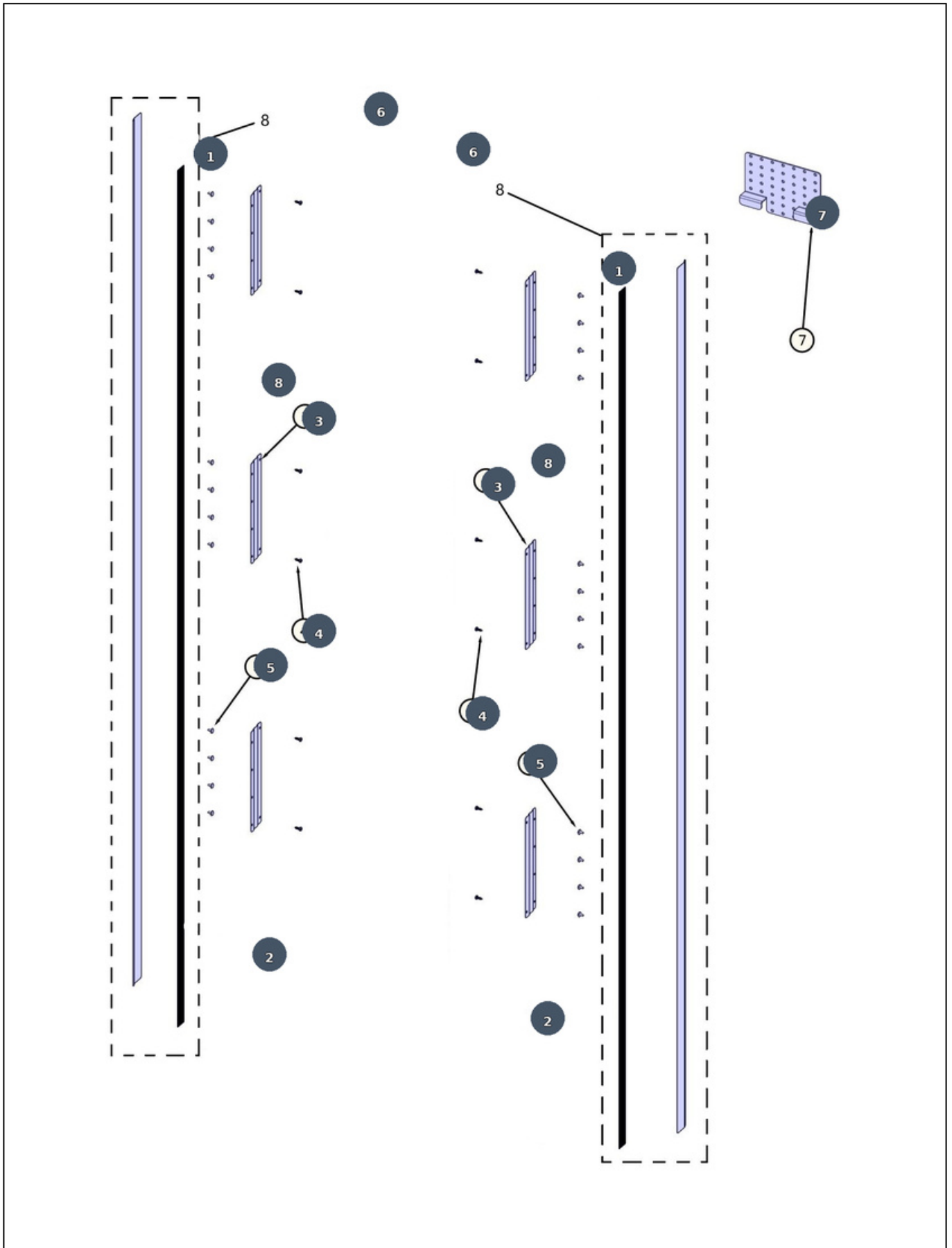
Item	Part No.	Name	Qty	Uom	NOTES
2	066390-000	WL ASSY, ICE MKR, COLUMN 18 7 SERIES	1	EA	None
3	069443-000	ASM, DRAIN, OUTLET, COLUMN AF 7 SERIES	1	EA	None
4	072885-000	BRACKET, FILTER, WATER, UNION	1	EA	None
5	057498-000	FILTER, CARTRIDGE, WATER, BM 7 SERIES	1	EA	None
6	064978-000	TOOL, WATERFILTER, 7 SERIES	1	EA	None
7	058451-000	MANIFOLD, WATER FILTER	1	EA	None
8	PA070016	VALVE WATER SINGLE DISP	1	EA	None
10	063841-000	DRAIN, WATER FILTER PAN ASSY, 24 COLIMN 7 SERIES	1	EA	None
11	066798-601	VALVE, ICEMAKER, 110/120VAC 18", 24" FZ COLUMN	1	EA	None
12	057883-000	FLANGE, NUT, WATER FILTER, BM 7 SERIES	2	EA	None
13	067788-000	BRKT, P-TRAP HLDR, COLUMNS 7 SERIES	1	EA	None
1	063930-601	Icemaker assembly, 7 series column	1	EA	None

RH Trim



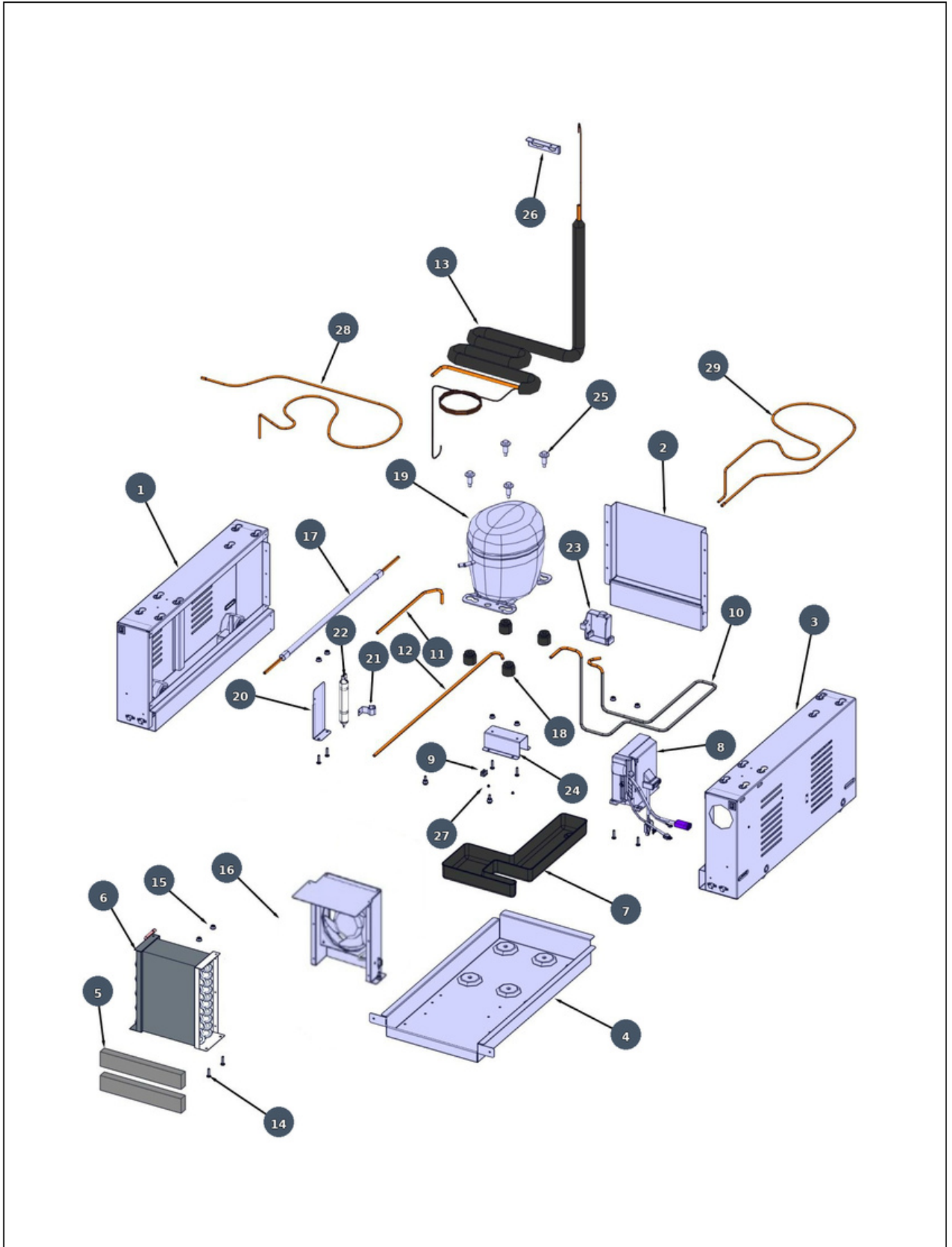
Item	Part No.	Name	Qty	Uom	NOTES
5	062845-000	TOP TRIM, HINGE SIDE, LH 36 BM 7 SERIES	1	EA	UNI::ORDER 1 OF PD950012 AND 1 OF PD950013 WHEN ORDERING THIS PART
6	059043-000	BRACKET, TOP, FRONT TRIM, BM 7 SERIES	3	EA	None
7	066103-000	TRIM, TOP, LOGO SIDE, LH, 18 COLUMN 7 SERIES	1	EA	UNI::ORDER 2 OF PD950012 WHEN REPLACING THIS PART
8	PD950013	LATCH PANEL ACCESS	4	EA	None
9	058677-000	BRACKET, SNAP FEAT, TOP TRIM, RH, BM 7 SERIES	2	EA	None
10	070306-603	ASM, LIGHT, VIKING LOGO, 7 SERIES, WHITE WITH PCB/HARNESS	1	EA	None
12	069646-000	ACS PNL ,MC, COLUMN 18 AF 7 SERIES	1	EA	UNI::ORDER 2 OF PD950012 WHEN REPLACING THIS PART
13	061312-000	KICKPLATE, COLUMN, 18" AF 7 SERIES	1	EA	None
14	067578-000	CVR, HNG, BOT, COLUMNS, ASSY 7 SERIES	1	EA	None

Installation Assembly View



Item	Part No.	Name	Qty	Uom	NOTES
3	073023-000	TRIM, SIDE, LH, ASSY, COLUMN 24 7 SERIES	1	EA	None
4	063637-000	SCREW, 18-8, PH, #8 X 3/4	6	EA	None
5	PD020032	SRW-8(A)X3/8"PH.WFR HD 7/16DIA*NICL	2	EA	None
7	061317-000	BRACKET, ANTI-TOP, COLUMN, 18" AF 7 SERIES	1	EA	None
8	067222-000	ASM, MAGNET, TRIM, 7 SERIES	1	EA	None
NI	PM010555	VALVE CONNECTION BAG ASM	1	EA	None
NI	PD020032	SRW-8(A)X3/8"PH.WFR HD 7/16DIA*NICL	2	EA	(USED TO ATTACH KICKPLATE)

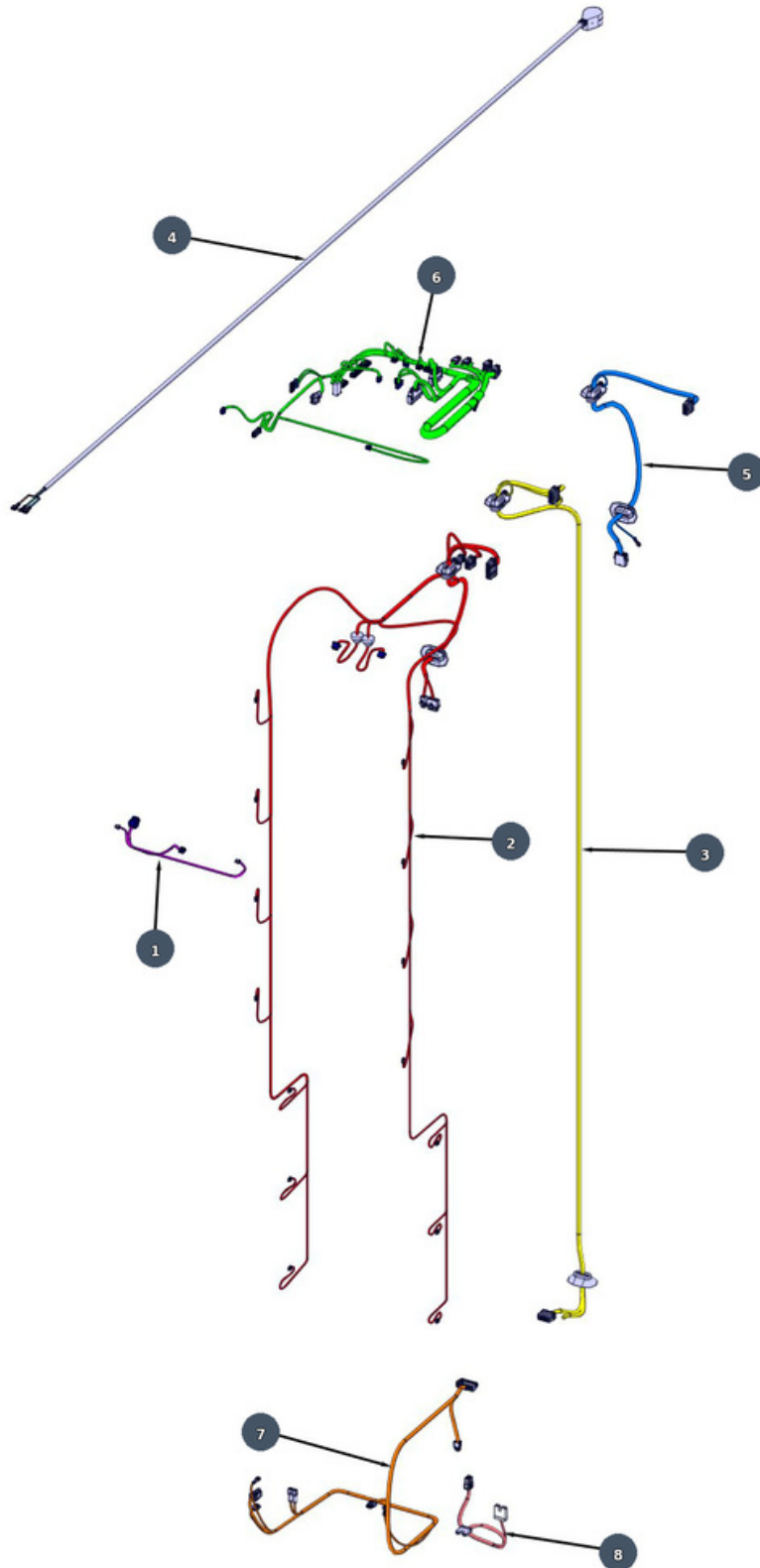
Bottom View



Item	Part No.	Name	Qty	Uom	NOTES
1	066705-000	HSG, L, MC, ASSY, 7 SERIES	1	EA	None
2	060271-000	MC, REAR PANEL, ASM, 18" 7 SERIES	1	EA	None
3	066702-000	HSG, R, MC ASSY, 7 SERIES	1	EA	None
4	060276-000	MOBILITY TRAY, MC, 7 SERIES 18"	1	EA	None
5	062230-000	FOAM, BAF, CNDR, COLUMN, 7 SERIES	2	EA	None
6	062226-000	CONDENSER, 7 SERIES COLUMNS	1	EA	None
7	064750-000	PAN, MC, DRAIN, 18 COLUMN 7 SERIES	1	EA	None
8	054917-601	INVERTER, CMPR, FREEZER, 7 SERIES BM/COLUMNS	1	EA	None
9	064293-000	FSTNR, CLIP, PLASTIC, TUBING	1	EA	None
10	064825-000	LINE, DSCH, CNDR, COLUMN, 18 AF 7 SERIES	1	EA	None
11	066989-000	TUBE, PROCESS, HIGH SIDE, AF, 18" 7 SERIES	1	EA	None
12	066988-000	TUBE, PROCESS, LOW SIDE, AF, 18" 7 SERIES	1	EA	None
13	064753-000	HE TBG ASM, COLUMN, 18 AF 7 SERIES	1	EA	None
14	055051-000	STUD, #10-32, 5/8, MC, MOBILITY, TRAY, BM 7 SERIES	14	EA	None
15	055054-000	STUD, NUT, #10-32, MC, BM 7 SERIES	14	EA	None
16	076145-000	CNDR FAN, SPRT, ASM, COLUMN 18/24 7 SERIES	1	EA	None
17	082552-000	TUBE, FLEX, COPR	1	EA	None
18	053739-000	GROMMET, CMPR, BM 7 SERIES	4	EA	None
19	062775-000	VEGD 8H COMPRESSOR KIT	1	EA	None
20	063926-000	BRKT, DRYER, COLUMN 7 SERIES	1	EA	None
21	10547001	CLIP-DRIER V10547001	1	EA	None
22	084132-000	DRIER, SVRC	1	EA	None
23	060129-000	COMPRESSOR, CVR, 7 SERIES	2	EA	None
24	064869-000	BRKT, INV, 18" AF 7 SERIES	1	EA	None
25	M0221523	SCREW - SHLDR	4	EA	None
26	064288-000	BRKT, CONN, MC, COLUMN 7 SERIES	1	EA	None
27	058452-000	FASTENER, KEYHOLE, SHEET JOINING, .273 X .147	2	EA	None

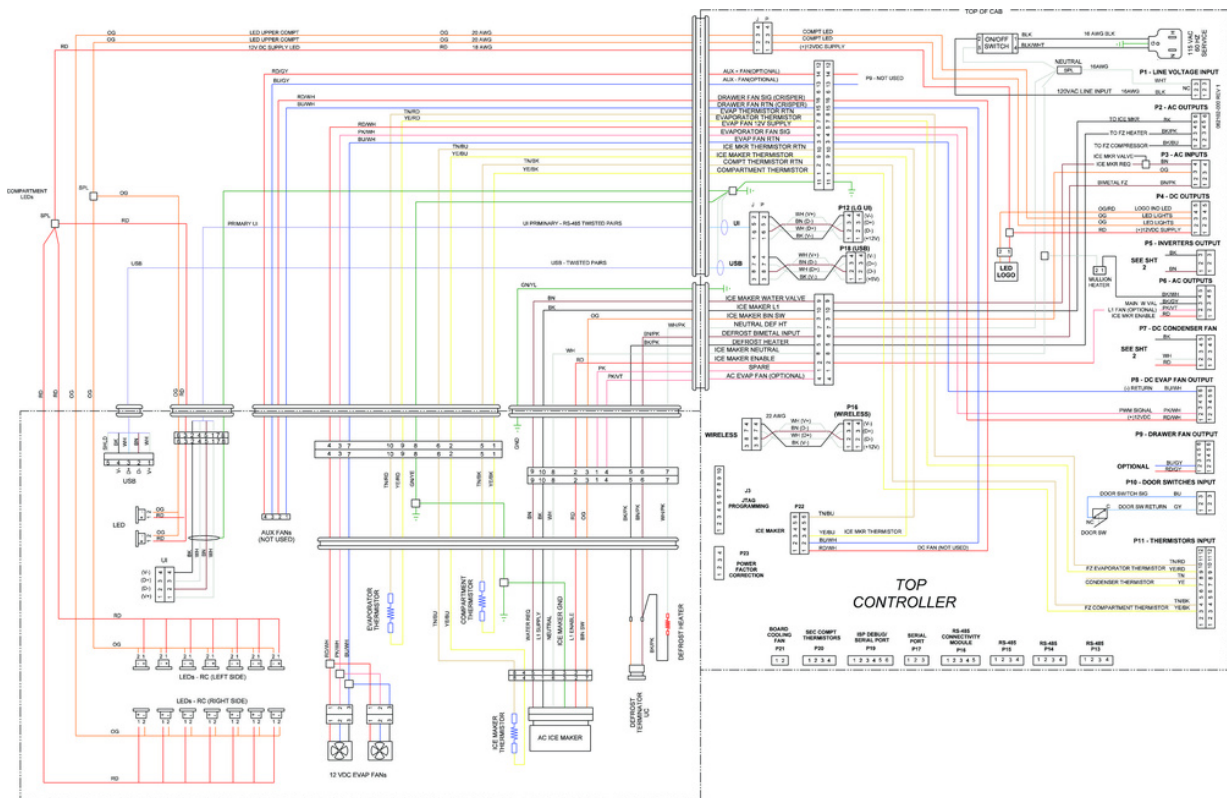
Item	Part No.	Name	Qty	Uom	NOTES
28	067036-000	LOOP, OMEGA, HOT LOOP, EXIT, AF 24	1	EA	None
29	067037-000	LOOP, OMEGA, HOT LOOP, OUTLET, AF 24	1	EA	None
NI	M0104102	CLIP-CORD RED	1	EA	None

Wiring



Item	Part No.	Name	Qty	Uom	NOTES
1	063343-000	HARN, CO, UI (AR/AF)	1	EA	None
2	063379-000	HARN, VFI718/240 DC (AF)	1	EA	None
3	063717-000	HARN, CO, CONTROL, TO MC (AR/AF)	1	EA	None
4	059105-000	CORD, PWR, BM, LEAD TERMINALS (6.5FT LONG)	1	EA	None
5	063380-000	HARN, VRI718/240, AC (AF)	1	EA	None
6	063611-000	HARN, VRI7, CONTROL, (AF)	1	EA	None
7	065207-000	HARN, VFI7240, MACHINE	1	EA	None
8	064628-000	HARN, VFI7, WATER VALVES	1	EA	None

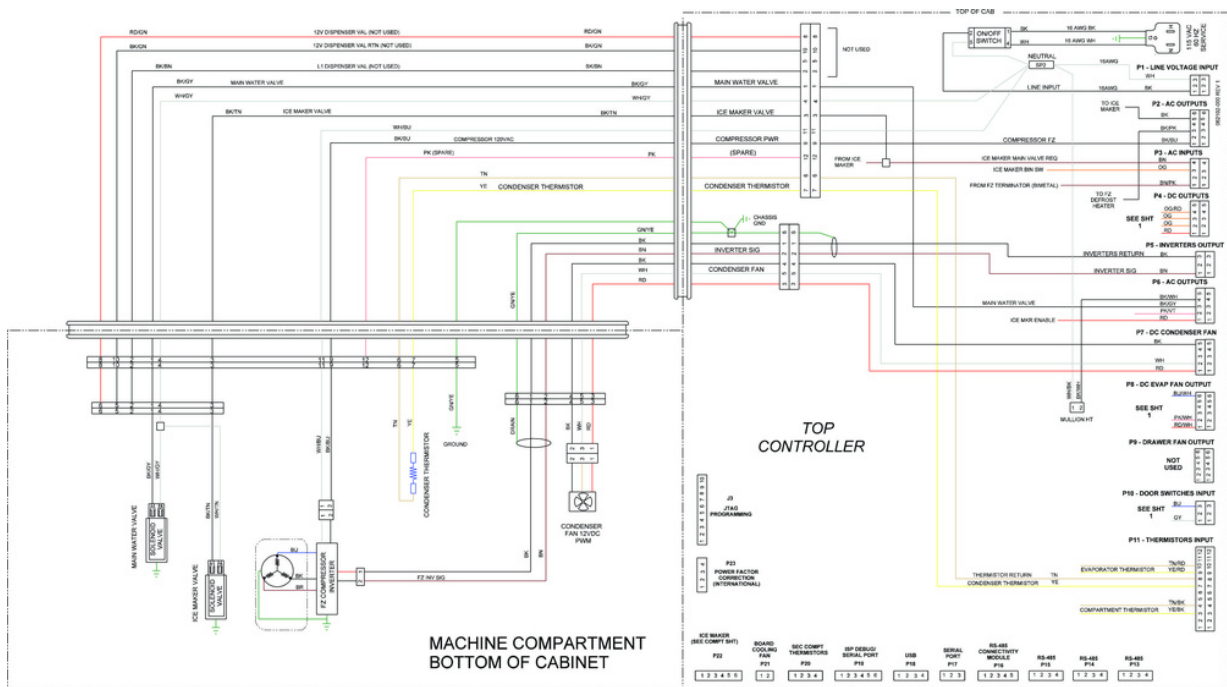
Wiring Diagram 1



1

Item	Part No.	Name	Qty	Uom	NOTES
1	062102-000	DIAG, W, VFI7240/7180	1	EA	None

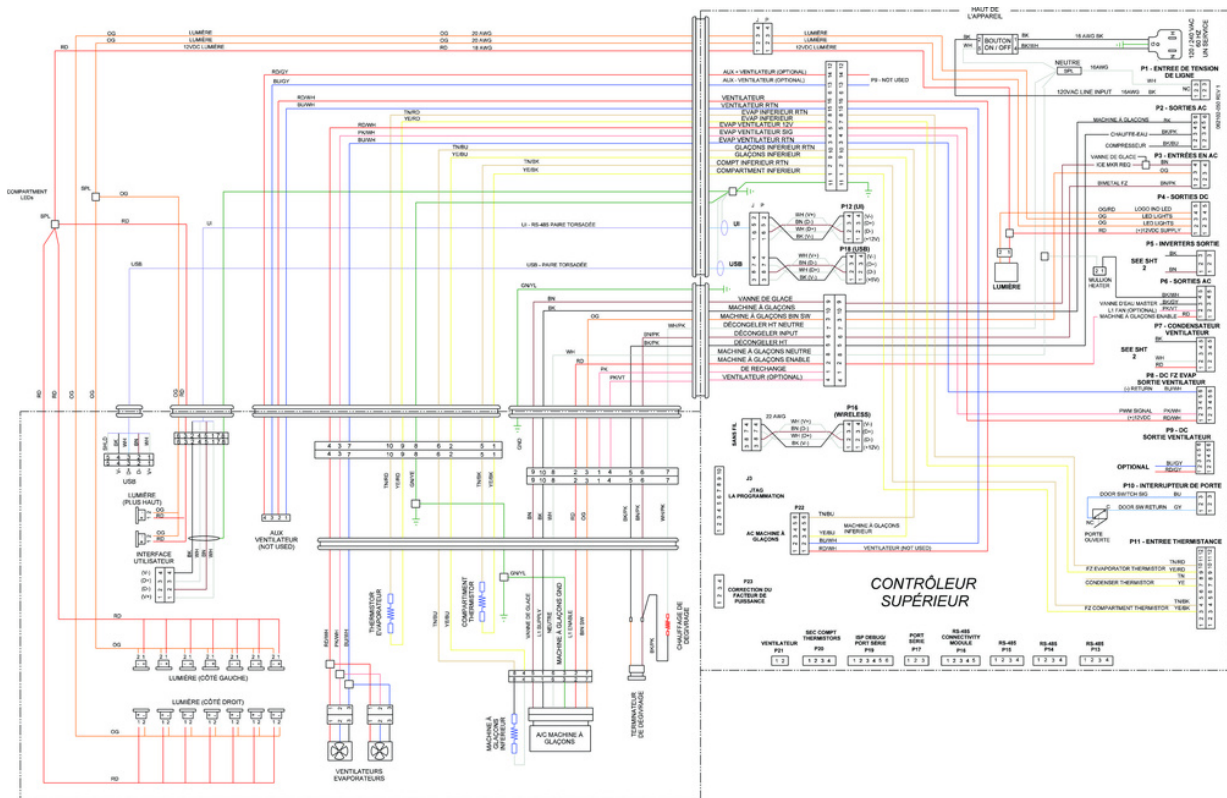
Wiring Diagram 2



1

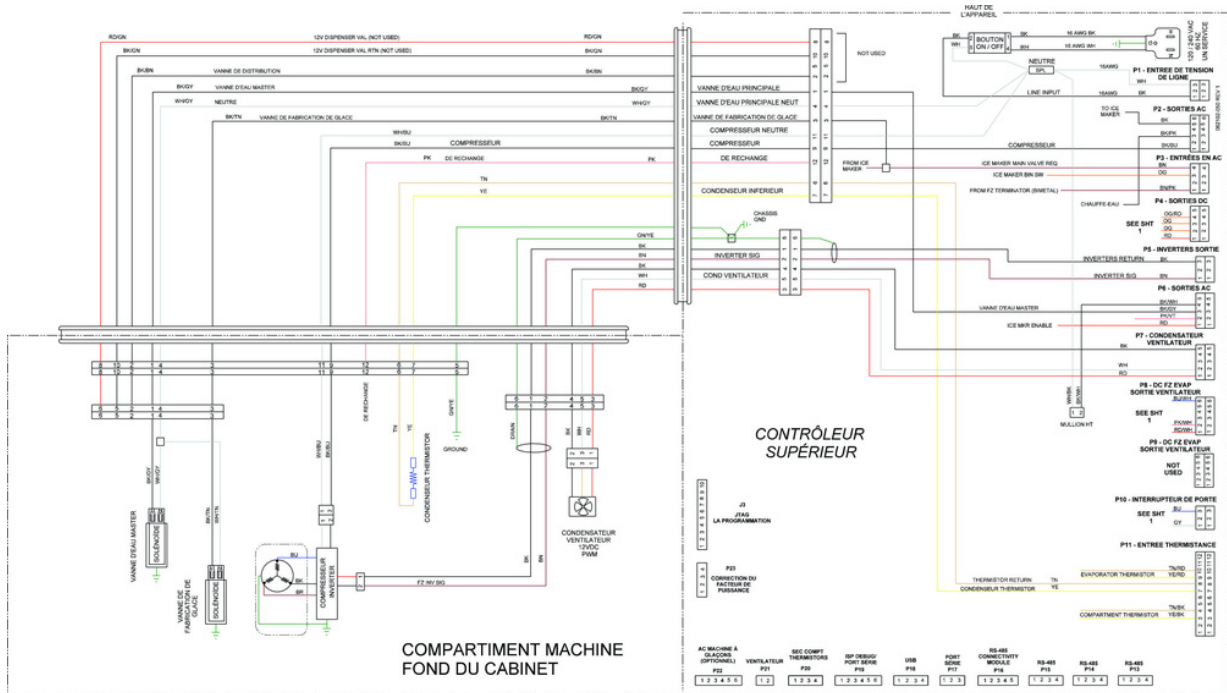
Item	Part No.	Name	Qty	Uom	NOTES
1	062102-000	DIAG, W, VFI7240/7180	1	EA	None

Wiring Diagram French 1



Item	Part No.	Name	Qty	Uom	NOTES
1	062102-050	DIAG, W, VFI7240/7180, FRENCH	1	EA	None

Wiring Diagram French 2



Item	Part No.	Name	Qty	Uom	NOTES
1	062102-050	DIAG, W, VFI7240/7180, FRENCH	1	EA	None

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042766-000	7	060393-000	9
046358-000	5	060394-000	9
050844-000	9	060485-000	9
053520-000	7	060575-000	3
053541-000	7	060576-000	5
053739-000	21	060754-501	7
054858-000	11	061013-000	11
054917-601	21	061164-000	7
055051-000	21	061223-000	3
055054-000	21	061231-000	3
056228-000	9	061278-000	3
057498-000	15	061293-000	11
057883-000	15	061294-000	11
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059043-000	17	062102-050	28 29
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059487-000	7	062226-000	21
059650-000	9	062230-000	21
059774-000	7	062775-000	21
060056-000	3	062845-000	17
060061-000	3	062978-000	11
060062-000	3	063343-000	24
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060129-000	21	063380-000	24
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060276-000	21	063609-000	7
060280-000	5	063611-000	24

063637-000	19	068304-000	9
063683-000	7	069443-000	15
063717-000	24	069491-000	7
063841-000	15	069493-000	7
063926-000	21	069585-006	5
063930-601	15	069587-006	5
064288-000	21	069646-000	17
064293-000	21	070306-603	17
064308-000	5	070487-000	7
064312-000	5	071771-006	5
064579-601	9	072399-000	5
064581-000	5	072400-000	5
064628-000	24	072885-000	15
064750-000	21	072970-000	9
064753-000	21	073023-000	19
064825-000	21	073348-000	9
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064978-000	15	076145-000	21
064984-000	5	079272-000	9
065207-000	24	082552-000	21
066103-000	17	084132-000	21
066231-000	9	084715-000	5
066310-000	9	10547001	21
066390-000	15	A3189333	5
066702-000	21	C8983701	9
066705-000	21	M0104102	22
066798-601	15	M0221523	21
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066989-000	21	PD020194	9
067018-000	9	PD920161	9
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067222-000	19	PK930321	5
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067788-000	15		
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